

**ABSTRACT OF THE DISCLOSURE**

A nozzle for producing filaments or fibers of thermoplastic synthetic resin has at the nozzle end one or more bores, preferably opening at a flat surface and receiving respective inserts or shaped bodies which are formfitting in the bores and have along their peripheries respective nozzle channels opening at orifices through which the synthetic resin is discharged. Air streams may be directed at the strand at an acute angle when fibers are to be produced.

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